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2025

SAFETY FOOTWEAR

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ATHLETE INSPIRED WORKER APPROVED

Athlete or worker – we see no difference. With the same dedication and focus, they work tirelessly, pushing the limits and seeking that extra bit of performance to always stay ahead of the competition. At Solid Gear, we carry that same mindset in everything we do – from research, to design and production.

THE FRONTRUNNERS

We make high-performance, zero-compromise, safety footwear that continuously raises the bar for the whole industry. Through progressive design, premium materials, and the latest technologies, our products are made to endure, keep workers safe, and enable them to perform at their peak for a long time to come.

OUR WORK STARTS WITH GETTING TO KNOW WORKERS.

We research how they move and listen to their opinions. This enables us to design safety footwear that continues to push the limits and let workers perform better.

ON THE LOOKOUT FOR THE NEXT BIG THING.

It's in our DNA to always search for cutting-edge materials and partner with front-running technology brands to make our products more sustainable, ergonomic, and safe.

LAB TESTED. REALITY CHECKED. CERTIFIED.

All our products are thoroughly tested in labs and real life to ensure the highest quality. We don't settle for anything less than exceeding safety and performance standards.



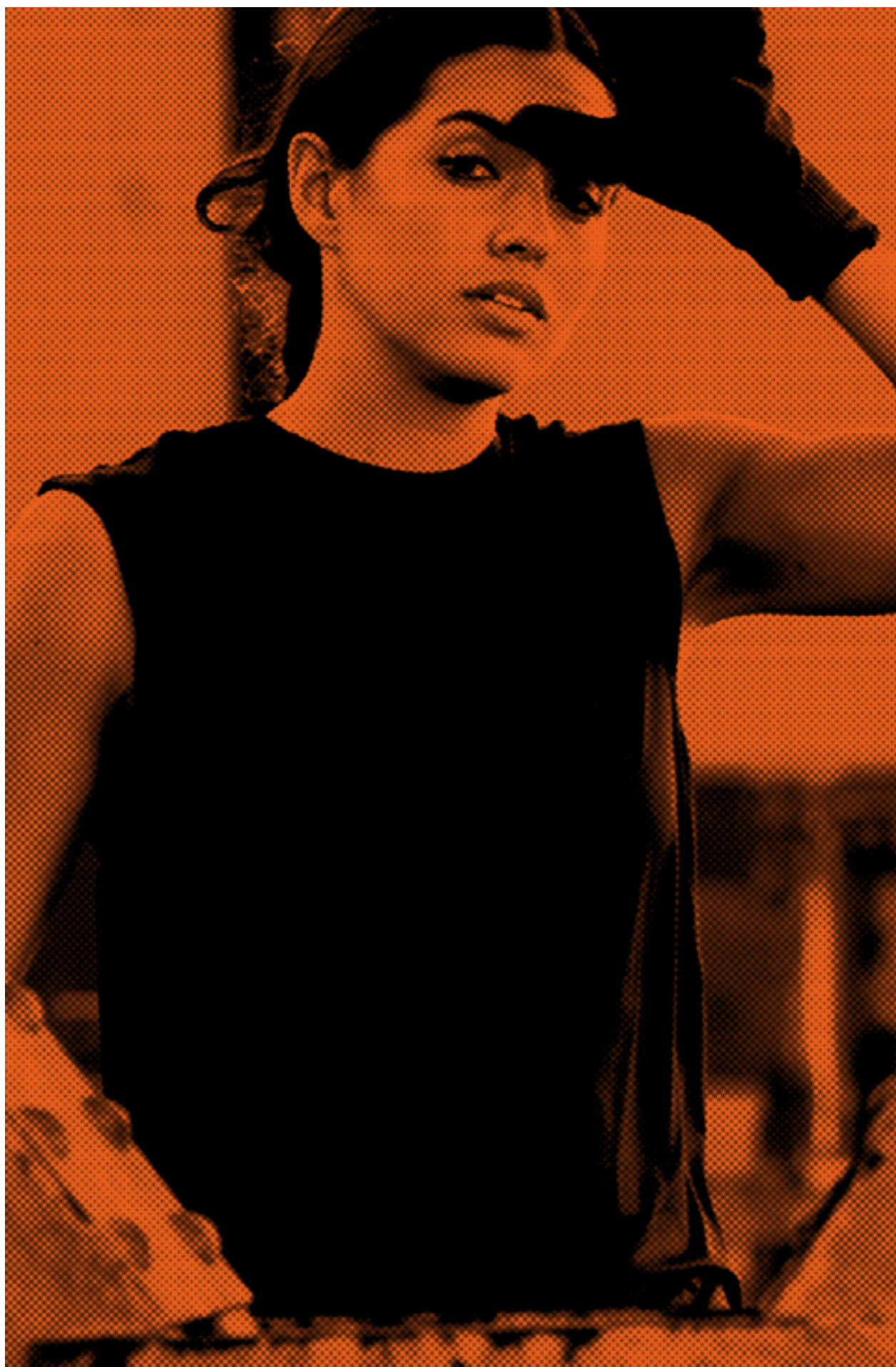


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Revolution 2



Solid Gear shoes are safe, comfortable and fast.
Made for performance with the latest technology
and trusted by craftsmen, industrial workers,
service personnel and heavy-duty doers.

A close-up, high-angle photograph of a pair of black safety shoes with yellow laces. The shoes are positioned diagonally across the frame. The background is a dark, textured surface. Overlaid on the center of the image is the text "SAFETY SHOES" in a large, orange, outlined font.

SAFETY SHOES







MAX PERFORMANCE SAFETY SHOE FOR FAST WORK.
DESIGNED WITH A STACK OF ETPU FOAM AND
PERFORMANCE FIT FOR EVERLASTING COMFORT.

ATHLETIC FIT **DURABLE COMFORT** FULL PROTECTION



REVOLUTION 2

S3

Revolution 2 integrates the complete **ETPU** technology. The more energy you give, the more you get back. The shoe provides cushioning and comfort for endless hours of walking while reducing pressure. The lightweight **CORDURA®** ripstop and the stretch material provides an amazing feeling in terms of fitting and cushioning. By the end of the day you will have a completely different feeling in your feet and body, compared to using traditional safety shoes. To provide optimal protection without sacrificing comfort and sustainability, Revolution 2 uses the specially developed high rebound **OrthoLite®** insole mainly made of recycled materials. Revolution 2 will be the gamechanger in terms of cushioning and lightweight, while not only focus on safety when concentrating technologies in the product. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	Lightweight CORDURA® ripstop with TPU reinforcements
Lining:	Stretch and mesh
Outsole:	Oil and slip resistant dual rubber
Midsole:	ETPU
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Normal
Sizes:	36–48
Safety standard:	EN ISO 20345:2011 S3, SRC, HRO
Protection:	NANO toe cap and soft nail protection



EN ISO 20345:2011 S3, SRC, HRO

REVOLUTION 2

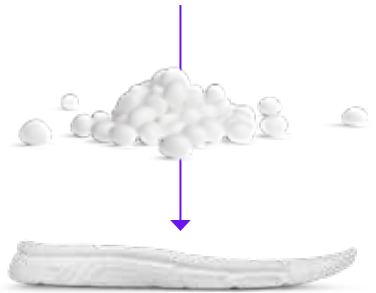
BOA Fit System® and an elasticised sock integrated into the upper keeps debris out and provides, glove-like, fit and feel.



Seamless **CORDURA**® ripstop upper for unparalleled durability and comfort.

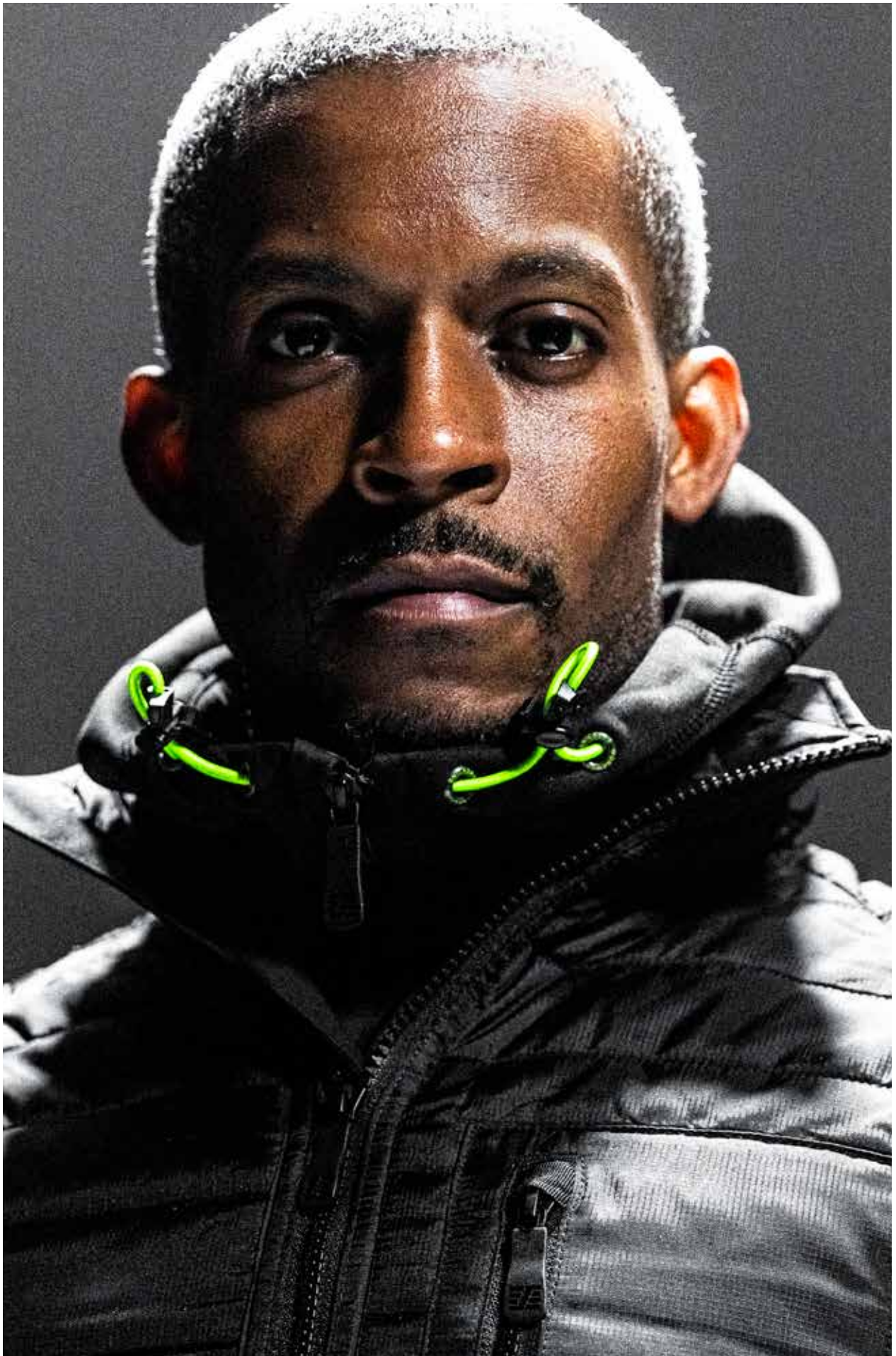


Super soft full-length **ETPU** midsole made from expanded TPU for durable cushion and comfort.



Oil and slip resistant lightweight dual rubber outsole.





Art: SG76012



VENTURE 2

S3S

Solid Gear reinvents the Venture style, in line with sustainable performance promise. Integrates the complete **ETPU** technology which provides cushioning and comfort for endless hours of walking while reducing pressure. The lightweight microfiber upper and the **MATRYX** weave will wrap your foot for complete comfort and security, all while providing powerful movement. The newly introduced technology PerformFit™ Wrap powered by the **BOA® Fit System** ensures a locked in fit designed to provide maximum heel hold and support. Venture 2 is the gamechanger in terms of performance and sustainability, while not only focus on safety when concentrating technologies in the product. The specially developed high rebound **OrthoLite®** insole is mainly made of recycled materials. Breathable lining made of 100% recycled polyester. Backing, **BOA®** guides and soft nail protection are all partly recycled. **NANO** toe cap. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	Microfiber
Lining:	100% recycled mesh
Outsole:	Oil and slip resistant dual rubber
Midsole:	ETPU
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Normal
Sizes:	36-48
Safety standard:	EN ISO 20345:2022 S3S, SR, HRO, FO
Protection:	NANO toe cap and soft nail protection







NEXT-LEVEL SAFETY SHOE FOR
SUPREME ALL-TERRAIN PERFORMANCE.

SUSTAINABLE PERFORMANCE UNSTOPPABLE TRACTION UNPARALLELED FIT



REVOLUTION 2S GTX LOW

S7S

The Revolution 2S GTX Low is a technology-packed safety shoe designed for supreme all-terrain performance. The **ETPU** midsole and a partly recycled **OrthoLite®** insole provide superior cushioning and rebound while maximizing ground contact for the ultra-grippy **Michelin®** outsole. The durable **GORE-TEX** lined **CORDURA®** ripstop upper keeps the feet dry and ventilated all day while the **BOA® Fit System** ensures a dialed-in fit. A **NANO** toe cap, soft nail protection, and **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	CORDURA® nylon
Lining:	GORE-TEX, polyamide and polyester
Membrane:	GORE-TEX
Outsole:	Oil and slip resistant Michelin® rubber outsole
Midsole:	ETPU
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Normal
Sizes:	36-48
Safety standard:	EN ISO 20345:2022 S7S, SR, HRO, FO
Protection:	NANO toe cap and soft nail protection



EN ISO 20345:2022 S7S, SR, HRO, FO

REVOLUTION 2S GTX LOW

The **BOA Fit System**® delivers micro-adjustable, precision fit.



Super soft full-length **ETPU** midsole made from expanded TPU for durable cushion and comfort.



Oil and slip-resistant **Michelin**® outsole.



Art: SG76010



REVOLUTION 2 GTX

S3

Revolution 2 GTX integrates the complete **ETPU** technology together with **GORE-TEX**. The shoe provides cushioning and comfort for endless hours of walking while reducing pressure. The lightweight **CORDURA** together with GORE-TEX Stretch Technology provides an amazing feeling in terms of fitting and breathability while keeping your foot dry. Comes with speed lacing as well as with normal laces, which enables you to customize to your preference. By the end of the day, you will have a completely different feeling in your feet and body, compared to using traditional safety shoes. Stabilizing heel counter made with collected ocean waste such as fish nets. To provide optimal protection without sacrificing comfort and sustainability, Revolution 2 GTX uses the specially developed high rebound **OrthoLite** insole mainly made of recycled materials. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: Lightweight CORDURA® with TPU reinforcements
Lining: Stretch
Membrane: GORE-TEX
Outsole: Oil and slip resistant dual rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: Speed lacing
Fit: Normal
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR
Protection: NANO toe cap and soft nail protection



CORDURA

OrthoLite
Hybrid

NanoToe

Art: SG76001



REVOLUTION

S3

Revolution from Solid Gear is exactly what we write – a revolution for safety shoes. By using the revolutionary technology **ETPU**, the midsole gives you endless cushioning and comfort. The more energy you give, the more you get back. Upper with stretch and **CORDURA** gives Revolution amazing properties when it comes to breathability, fit and flexibility. Solid Gear continues to provide users with the **NANO** toe cap, which is 40 % stronger than fiberglass as well as lighter and thinner than other non-metallic toe caps. Using PU foam Sock Technology, the comfort in this shoe is best in class, slip resistance class SRC ensures the highest level anti-slip. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: Lightweight CORDURA® with TPU reinforcements
Outsole: Anti-slip and oil resistant rubber
Midsole 1: ETPU
Midsole 2: EVA
Footbed: Highly breathable, moisture wicking and PU foam
Fit: Normal
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC
Protection: NANO toe cap and soft nail protection



CORDURA

NanoToe







REVOLUTIONARY COMFORTABLE
SAFETY SHOE FOR FAST WORK.

SUSTAINABLE PERFORMANCE SECURE FIT RESPONSIVE COMFORT



REVOLUTION 2 MONO LOW ^{NEW}

S3S

Make work run faster from start to finish. Equipped with an ultra-responsive **ETPU** midsole, grippy rubber outsole, and **OrthoLite®** Hybrid insole this shoe is all about comfort and performance. Featuring a **CORDURA re/cor™** ripstop upper, redesigned tongue, and the all-new recycled heel counter it turns the revolution up yet another notch. To top it off it has a **NANO** toe cap, a **BOA® Fit System**, and a clean monochrome colorway with a splash of that signature Solid Gear orange. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: CORDURA re/cor™ ripstop nylon
Outsole: Oil and slip resistant dual rubber
Midsole: ETPU
Footbed: OrthoLite® Hybrid Insole
Function: BOA® Fit System
Fit: Normal
Sizes: 36-48
Safety standard: EN ISO 20345:2022 S3S, SR, HRO, FO
Protection: NANO toe cap and soft nail protection



EN ISO 20345:2022 S3S, SR, HRO, FO

REVOLUTION 2 MONO LOW



ESD function according to
EN IEC 61340-5-1:2016.



Oil and slip-resistant rubber outsole.



LIGHTWEIGHT SAFETY SHOE WITH SECURE SOCK-FIT, SOFT ETPU CUSHIONING AND, REINFORCED AIRY MATRYX® MESH UPPER FOR OUTSTANDING VENTILATION AND DURABILITY.

PRECISION FIT BREATHABLE DURABLE



VENT 2

S1P

Cushioned and comfortable shoe for endless hours of walking while reducing pressure from the complete **ETPU** midsole. The ultra light upper made with **MATRYX®** provides an amazing feeling in terms of fitting together with the **BOA® Fit System**. The textile is uniquely weaved for Vent 2, and the density of the weave varies on different parts of the shoe to optimize zones for ventilation, flex and durability with less lining. **MATRYX®** is also partly dope dyed, meaning significantly lower environmental impact compared to traditional textile. To provide optimal protection without sacrificing comfort and sustainability, Vent 2 uses the specially developed high rebound **OrthoLite®** insole. In addition, the backing is made with 70% recycled polyester and the lining is made with 100% recycled polyester. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	MATRYX®
Lining:	Mesh
Outsole:	Oil and slip resistant dual rubber
Midsole:	ETPU
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Normal
Sizes:	36–48
Safety standard:	EN ISO 20345:2011 S1P, SRC, HRO
Protection:	NANO toe cap and soft nail protection



EN ISO 20345:2011 S1P, SRC, HRO

VENT 2

With a sock-like fit, and **BOA® Fit System** this shoe cradles your foot for secure foothold and precise fit.



Airy **MATRYX®** upper reinforced with TPU yarn specifically designed to keep your feet cool and protected.



With soft durable **ETPU** midsole and almost weightless upper, Vent 2 prepares you for long days and fast work.



Oil and slip resistant lightweight dual rubber outsole.



Art: SG80122



CLOUD 2.0

S1

One of the lightest safety shoes on the market. When you need high breathability, extreme lightness and maximum comfort, there can be only one. Strong net mesh upper together with a dual density EVA midsole and rubber outsole. Newly developed lacing solution exclusively for Cloud 2.0 that wraps the complete upper and the result is a glove-like fit. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	Highly breathable net mesh
Outsole:	Anti-slip and oil resistant rubber
Midsole:	Lightweight double density EVA
Footbed:	Highly breathable, moisture wicking and PU foam
Fit:	Normal
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S1, SRC
Protection:	NANO toe cap



NanoToe



Art: SG80123



HAZE TELLUS

S1P

The immensely popular Solid Gear Haze has now been developed to fit a woman foot in a new way. Solid Gear has designed a new last for this purpose solely. Furthermore, a unique sustainable **Bloom** EVA midsole takes comfort to the next level for an athletic safety shoe. The **StarKnit** upper without seams gives the Haze Tellus fantastic breathability, also an excellent combination with the **BOA® Fit System** for fit and flexibility. Haze Tellus uses the specially developed high rebound **OrthoLite®** insole mainly made of recycled materials.

Upper:	Lightweight seamless StarKnit with maximum breathability
Lining:	Mesh
Outsole:	Oil and slip resistant rubber
Midsole:	Bloom EVA
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Women last
Sizes:	35-42
Safety standard:	EN ISO 20345:2011 S1P, SRC
Protection:	NANO toe cap and soft nail protection



STARKNIT

BLOOM

Ortholite
Hybrid™

NANOToe

Art: SG80119



HAZE MOON

S1P

A unique dual density EVA midsole takes comfort to the next level. Never before has a safety shoe been this close to an athletic shoe. The **StarKnit** upper without seams gives the Haze fantastic breathability, fit and flexibility. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	Lightweight seamless StarKnit with maximum breathability
Outsole:	Anti-slip and oil resistant rubber
Midsole:	Dual density EVA
Footbed:	Highly breathable, moisture wicking and PU foam
Function:	BOA® Fit System
Fit:	Normal
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S1P, SRC
Protection:	NANO toe cap and soft nail protection



STARKNIT

NANOToe

RECYCLED PERFORMANCE
SNUG FIT ATHLETIC WIDE FIT



BOA® Fit System

Partly recycled OrthoLite®
Hybrid insole

Dual-density EVA midsole

CORDURA® upper

NANO toe cap

NEW

S3S

Upper:	CORDURA® Nylon
Lining:	Mesh
Outsole:	Oil, heat and slip-resistant rubber
Midssole:	Dual density EVA
Footbed:	OrthoLite® Hybrid Insole
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2022 S3S, SR, HRO, FO
Protection:	NANO toe cap and soft nail protection



CORDURA®

NanoToe™Ortholite®
Hybrid™

HAZE 2 LOW







ULTRALIGHT SAFETY SHOE
THAT LEAVES OTHERS IN THE DUST.

SEAMLESS LIGHTNESS
UNIQUE FIT ATHLETIC WIDE FIT



HAZE 2 FLY LOW **NEW**

S1PS

Leave others in the dust with the ultralight Haze 2 Fly Low. Equipped with our signature Athletic Wide Fit with a grippy rubber outsole, a cushy dual-density EVA midsole, and an **OrthoLite®** Hybrid insole these safety shoes deliver all-day comfort and agility while the seamless and breathable **MATRYX®** upper ensures proper ventilation and protection. An innovative **BOA® Fit System** together with a snug and recycled heel counter reduces pressure on the feet and locks them into place. **NANO** toe cap and **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	MATRYX®
Lining:	Mesh
Outsole:	Oil, heat and slip-resistant rubber
Midsole:	Dual density EVA
Footbed:	OrthoLite® Hybrid Insole
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2022 S1PS, SR, HRO, FO
Protection:	NANO toe cap and soft nail protection



HAZE 2 FLY LOW



ESD function according to
EN IEC 61340-5-1:2016.



Oil and slip-resistant rubber outsole.



THAT LEAVES OTHERS IN THE DUST.

SNUG FIT ALL DAY VENTILATION



BOA® Fit System

Partly recycled
OrthoLite® Hybrid insole

CORDURA® net
window for ventilation

Dual-density EVA midsole

NANO toe cap

HAZE 2 AIR LOW NEW

S1PS

Leave others in the dust with the breathable Haze 2 Air Low. Featuring our signature Athletic Wide Fit with a grippy rubber outsole, a cushy dual-density EVA midsole, and an **OrthoLite®** Hybrid insole these safety shoes deliver all-day comfort and agility. The durable **CORDURA®** upper with the **CORDURA®** net window for ventilation lets your feet stay protected and perfectly tempered while the **BOA® Fit System** and recycled heel counter lock it into place. **NANO** toe cap and **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	CORDURA® nylon
Lining:	Mesh
Outsole:	Oil, heat and slip-resistant rubber
Midsole:	Dual density EVA
Footbed:	OrthoLite® Hybrid Insole
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2022 S1PS, SR, HRO, FO
Protection:	NANO toe cap and soft nail protection



CORDURA®

NanoTieOrtholite®
Hybrid™

HAZE 2 AIR LOW



ESD function according to
EN IEC 61340-5-1:2016.



Oil and slip-resistant rubber outsole.



Art: Adapt Low SG80201



Art: Adapt Mid SG80202



ADAPT LOW / ADAPT MID

S3L

Sporty midcut safety boot with built-in comfort in all parts. Upper of **LWG** leather with nubuck finish and **CORDURA®** fabric for breathability and lightweight. Moisture transporting and recycled lining for foot climate. Cushioning and breathable open cell PU foam insole. Lightweight **EVA** midsole with integrated board shank. Oil and slip and heat resistant rubber outsole designed for great grip. Completely metal free with fiberglass toe cap and soft nail protection. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	LWG leather and CORDURA® Nylon and polyester
Lining:	Recycled polyester
Outsole:	Oil and slip resistant rubber
Midsole:	EVA
Footbed:	Open cell PU foam
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2022 S3L, SR, HRO, FO
Protection:	Fiberglass toe cap and soft nail protection



CORDURA



Art: SG80211



ADAPT MID ^{NEW}

S3L

Sporty midcut safety boot with built-in comfort in all parts. Upper of **LWG** leather with nubuck finish and **CORDURA®** fabric for breathability and lightweight. Moisture transporting and recycled lining for foot climate. Cushioning and breathable open cell PU foam insole. Lightweight EVA midsole with integrated board shank. Oil and slip and heat resistant rubber outsole designed for great grip. Completely metal free with fiberglass toe cap and soft nail protection. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	LWG Nubuck leather, CORDURA® nylon, and polyester
Lining:	Recycled polyester
Outsole:	Oil and slip resistant rubber
Midsole:	EVA
Footbed:	Open cell PU foam
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2022 S3L, SR, HRO, FO
Protection:	Fiberglass toe cap and soft nail protection



CORDURA





FOR ULTRASONIC ALL-ROUND PERFORMANCE.

ATHLETIC WIDE LAST DURABLE PROTECTION



SONAR LOW

S3S

The Sonar Low is well-rounded safety shoe designed for fast work. With an innovative Athletic Wide Last it fits wider feet without feeling bulky. A dual-density EVA midsole and partly recycled **OrthoLite®** insole ensure comfort and stability while the oil- and heat-resistant outsole offers solid grip. A **CORDURA®** upper with a breathable recycled lining gives the shoe durability and protection while the **BOA® Fit System** ensures a dialed-in fit every time. **NANO** toe cap, soft nail protection, and **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	Microfiber and CORDURA® nylon
Lining:	Recycled polyester
Outsole:	Oil, heat and slip-resistant rubber
Midsole:	Dual density EVA
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36–48
Safety standard:	EN ISO 20345:2022 S3S, SR, HRO, FO
Protection:	NANO toe cap and soft nail protection



CORDURA®

NanoToeOrtholite®
Hybrid™

SONAR LOW





Art: Sonar Mid Green SG80205



Art: Sonar Mid Blue SG80208



SONAR MID

S3S

The Sonar Mid is a well-rounded safety boot designed for fast work. With an innovative Athletic Wide Last it fits wider feet without feeling bulky. A dual-density EVA midsole and partly recycled **OrthoLite®** insole ensure comfort and stability while the oil- and heat-resistant outsole offers solid grip. A **CORDURA®** upper with a breathable recycled lining gives the boot durability and protection while the **BOA® Fit System** ensures a dialed-in fit every time. **NANO** toe cap, soft nail protection, and **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	Microfiber and CORDURA® nylon
Lining:	Recycled polyester
Outsole:	Oil, heat and slip-resistant rubber
Midsole:	Dual density EVA
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36–48
Safety standard:	EN ISO 20345:2022 S3S, SR, HRO, FO
Protection:	NANO toe cap and soft nail protection



Art: Oasis SG61006



Art: Reckon SG61005



OASIS / RECKON

S3

Oasis and Reckon creates a superior compromise between lightweight and cushioning. This result is reached by a microfiber upper with TPU reinforcement and a high cushioning poured PU midsole. In addition, these comfortable shoes offers great grip thanks to the pattern and compound on the rubber outsole. Designed with **BOA® Fit System** for a fast and precise fit, Oasis and Reckon provides you with a similar feeling as sporty shoes. Non-metallic protection in toe cap and penetration board. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	Microfiber with TPU reinforcements
Outsole:	Anti-slip and oil resistant rubber
Midsole:	Poured PU
Footbed:	Highly breathable PU foam with moisture wicking top cloth
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36–48
Safety standard:	EN ISO 20345:2011 S3, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection



Art: SG61008



SEA

S3

Sea creates a superior combination between stability and cushioning. This result is reached by a durable leather upper with a new insole board construction and a high cushioning poured PU midsole. In addition, this comfortable shoe offers great grip thanks to the pattern and compound on the rubber outsole. Solid Gear Sea also provides great ergonomics and stability with the same rebound feeling as a sport shoe. Non-metallic toe cap and nail protection. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: Leather certified by LWG
Lining: Mesh
Outsole: Oil and slip resistant rubber
Midsole: Poured PU
Footbed: Highly breathable PU foam
Fit: Wide
Sizes: 35-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO
Protection: Fiberglass toe cap and soft nail protection



Art: SG61002



NAUTILUS

S3

Nautilus creates a superior combination between stability and cushioning. This result is reached by a durable leather upper with a new insole board construction and a high cushioning poured PU midsole. In addition, this comfortable shoe offers great grip thanks to the pattern and compound on the rubber outsole. Nautilus also provides great ergonomics and stability with the same rebound feeling as a sport shoe. Non-metallic protection in toe cap and penetration board. **BOA® Fit System** with flap construction for easy closure and instep. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: Leather certified by LWG
Lining: Mesh
Outsole: Oil and slip resistant rubber
Midsole: Poured PU
Footbed: Highly breathable PU foam
Function: BOA® Fit System
Fit: Wide
Sizes: 35-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO
Protection: Fiberglass toe cap and soft nail protection



Art: SG61001



OCEAN

S1P

Solid Gear Ocean, where durability meets lightness, comfort and flexibility. Introducing the pouring polyurethane technology in midsoles, together with a thin rubber outsole, results in a very lightweight and durable safety shoe. Upper with shell functionality creates a durable and smooth product without unnecessary stitching. The **BOA® Fit System** provides a perfect fit and allows for a fast and effortless entry and exit. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	LWG leather
Outsole:	Anti-slip and oil resistant rubber
Midsole:	Poured PU
Footbed:	Highly breathable, moisture wicking and PU foam
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S1P, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection



Art: SG61003



ATLANTIC

S1P

Solid Gear Atlantic, where durability meets lightness, comfort and flexibility. Introducing the pouring polyurethane technology in midsoles coupled with a thin rubber outsole for an extremely lightweight and durable outcome. Durable upper and smooth design creates a product without unnecessary stitching. The **BOA® Fit System** provides a perfect fit and allows for a fast and effortless entry and exit. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: LWG leather with TPU reinforcements
Outsole: Anti-slip and oil resistant rubber
Midsole: Poured PU
Footbed: Highly breathable, moisture wicking and PU foam
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S1P, SRC, HRO
Protection: Fiberglass toe cap and soft nail protection



Art: SG61013



STREAM

S1PS

Stream is a ventilated lowcut shoe with a number of high performance features. An athletic feeling thanks to a high cushioning poured PU midsole together with great grip from the pattern and compound on the rubber outsole. The upper is designed with lightweight textile and a large TPU reinforced window of polyamide net, for maximum ventilation. Breathable lining made of 100% recycled polyester. Stream uses the specially developed high rebound **OrthoLite®** insole mainly made of recycled materials. Increased stability and rigidity from the insole board and the shank. Fiberglass toe cap and soft nail protection made with recycled polyester. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: Textile
Lining: 100% recycled mesh
Outsole: Oil and slip resistant rubber
Midsole: Poured PU
Footbed: PU foam with highly breathable recycled materials
Fit: Wide
Sizes: 35-48
Safety standard: EN ISO 20345:2022 S1PS, SR, HRO, FO
Protection: Fiberglass toe cap and recycled soft nail protection







ALL-TERRAIN SAFETY BOOT FOR COMFORT,
STABILITY AND GRIP WHATEVER WORK.

ALL-WORK COMFORT CONFIDENT GRIP STABILITY



VAPOR 3 MID

S3S

Vapor 3 Mid makes work feel good with **Vibram®** outsole, rigid stability and all-work comfort. Double TPU shanks integrated in the light midsole, enables you to power forward with stability. And up top, **BOA® Fit System** and durable leather keep you protected and comfy – whether you're balancing on the scaffolds or going off-road across rubble and rocks. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	LWG nubuck leather and textile
Lining:	Nylon knit
Outsole:	Oil and slip resistant Vibram® rubber
Midsole:	ETPU
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2022 S3S, SR, HRO, FO
Protection:	Fiberglass toe cap and soft nail protection



EN ISO 20345:2022 S3S, SR, HRO, FO

VAPOR 3 MID



Nubuck leather and ripstop upper for durability and comfort.



Dual TPU shanks.



Oil- and slip resistant long-wearing **Vibram®** Traction Lug outsole locks you to the ground.



Art: SG80013



VAPOR 3 LOW

S3S

Vapor's third generation is upgraded with several high-performance materials and components. The upper is a combination of **LWG** leather and special ripstop textile. Classic configuration of the **BOA® Fit System** for a dialed in fit. 3D mesh lining made of recycled polyester. **ETPU** midsole with energy return and cushioning, which lasts over time. Dual TPU shanks are integrated in the midsole to maintain a market unique stability and torsional rigidity. The rubber outsole from **Vibram®** is very durable with good anti-slip properties. Insole from **OrthoLite®**, specially designed for the Solid Gear last, has superior rebound properties and is mainly made of recycled materials. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: LWG nubuck leather and textile
Lining: Recycled polyester 3D mesh
Outsole: Oil resistant anti-slip Vibram® rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2022 S3S, SR, HRO, FO
Protection: Fiberglass toe cap and soft nail protection



Art: SG80017



VAPOR 3 EXPLORE

S3S

Vapor's third generation is upgraded with several high-performance materials and components. The upper is a combination of **LWG** leather and special ripstop textile. Classic configuration of the **BOA® Fit System** for a dialed in fit. 3D mesh lining made of recycled polyester. **ETPU** midsole with energy return and cushioning, which lasts over time. Dual TPU shanks are integrated in the midsole to maintain a market unique stability and torsional rigidity. The rubber outsole from **Vibram®** is very durable with good anti-slip properties. Insole from **OrthoLite®**, specially designed for the Solid Gear last, has superior rebound properties and is mainly made of recycled materials. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: LWG nubuck leather and textile
Lining: Recycled polyester 3D mesh
Outsole: Oil resistant anti-slip Vibram® rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2022 S3S, SR, HRO, FO
Protection: Fiberglass toe cap and soft nail protection



Art: SG80016



VAPOR 3 AIR

S1PS

Vapor's third generation is upgraded with several high-performance materials and components. The upper is a combination of **LWG** leather and special ripstop textile and breathable net. Classic configuration of the **BOA® Fit System** for a dialed in fit. 3D mesh lining made of recycled polyester. **ETPU** midsole with energy return and cushioning, which lasts over time. Dual TPU shanks are integrated in the midsole to maintain a market unique stability and torsional rigidity. The rubber outsole from **Vibram®** is very durable with good anti-slip properties. Insole from **OrthoLite®**, specially designed for the Solid Gear last, has superior rebound properties and is mainly made of recycled materials. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: LWG nubuck leather and textile
Lining: Recycled polyester 3D mesh
Outsole: Oil resistant anti-slip Vibram® rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2022 S1PS, SR, HRO, FO
Protection: Fiberglass toe cap and soft nail protection



Art: Prime GTX Low SG80011



Art: Prime GTX Mid SG80012



PRIME GTX LOW / PRIME GTX MID

S3

Solid Gear's most popular sole of all times is now available with lightweight full **ETPU** in the middle part. Suitable for the user who prioritize top comfort and stability, can now also enjoy the top performing ETPU which lasts over time. The rubber outsole from **Vibram®** is still very durable with good anti-slip properties. The torsional rigidity of the shoe comes from the dual TPU shanks and adds to the ergonomic. The durable microfiber upper with **GORE-TEX** membrane ensures waterproofness, while maintaining good breathability. The newly designed snug fit ergonomic tongue with GORE-TEX Stretch Technology in the upper, together with a high heel counter and **BOA® Fit System**, makes this shoe truly unique when it comes to fit for the user. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	Microfiber
Membrane:	GORE-TEX
Outsole:	Oil resistant and anti-slip Vibram® rubber
Midsole:	ETPU
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, HRO, WR
Protection:	Fiberglass toe cap and soft nail protection



Art: SG80010



GRIT

S3

Solid Gear's most popular sole of all times is now available with lightweight full **ETPU** in the middle part. Suitable for the user who prioritize top comfort and stability, can now also enjoy the top performing ETPU which lasts over time. The rubber outsole from **Vibram®** is still very durable with good anti-slip properties. The torsional rigidity of the shoe comes from the dual TPU shanks and adds to the ergonomic. The durable and water resistant **StarKnit** upper is reinforced with TPU, while maintaining good breathability. The newly designed snug fit ergonomic tongue, together with a high heel counter and **BOA® Fit System** makes this shoe truly unique when it comes to fit for the user.

Upper:	StarKnit
Outsole:	Oil resistant anti-slip Vibram® rubber
Midsole:	ETPU
Footbed:	Breathable EVA with poron pads
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection



Art: Hydra GTX SG80006



Art: Phoenix GTX SG80007



HYDRA GTX / PHOENIX GTX

S3

Hydra GTX and Phoenix GTX are technical safety shoes that integrates modern design with best-in-class materials for water protection, durability and a sporty look. Waterproof and breathable **GORE-TEX** lining keeps your feet dry and comfortable, while **Vibram**® outsole, top grain nubuck leather and **CORDURA**® ripstop fabric offer great protection and ruggedness. The **BOA**® Fit System, which distributes the pressure evenly across your feet, ensures a glove-like fit. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: Top grain nubuck leather and CORDURA® ripstop
Membrane: GORE-TEX
Outsole: Oil and heat resistant anti-slip Vibram® rubber
Midssole: High performance EVA with TPU shank
Footbed: Breathable EVA insole with poron pads
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR
Protection: Fiberglass toe cap and soft nail protection



Art: Tigris GTX AG Low SG81003



Art: Tigris GTX AG Mid SG81002



TIGRIS GTX AG LOW / TIGRIS GTX AG MID

S3

Tigris GTX AG Low and Mid offers a unique combination of grip, low weight, excellent cushioning and breathability. These products integrate Arctic Grip Pro function from **Vibram®** with **GORE-TEX** waterproof membrane. Highest level in all details ensures best in class performance. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	Top grain nubuck leather and CORDURA® textile
Membrane:	GORE-TEX
Outsole:	Vibram® Arctic Grip Pro rubber
Midssole 1:	EVA
Midssole 2:	MTPU insert
Footbed:	PU foam
Function:	BOA® Fit System
Fit:	Wide
Size:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, WR
Protection:	Fiberglass toe cap and soft nail protection



Art: Onyx Low SG81005



Art: Onyx Mid SG81006



ONYX LOW / ONYX MID

S3

Tough, strong and durable with a sporty design. All these elements you can find in the Onyx family. Seamless upper with **CORDURA®** reinforcements and reflective panels for great durability and visibility. EVA midsole together with a rigid and strong rubber outsole for perfect grip on uneven surfaces. The **BOA® Fit System** provides a perfect fit and allows for a fast and effortless entry and exit. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: CORDURA® canvas
Outsole: Rubber
Midsole: EVA
Footbed: Highly breathable PU
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO
Protection: Fiberglass toe cap and soft nail protection



CORDURA



Art: Griffin SG73001



Art: Falcon SG73002



GRIFFIN / FALCON

S3

Griffin and Falcon are high tech safety shoes that offer a unique combination of durability, lightweight and exceptional comfort. This supreme shoe comes with the oil and slip resistant **Vibram®** TPU outsole, which offers outstanding grip on ice and snow even in very low temperatures. In addition, microfiber combines with **CORDURA®** ripstop fabric to ensure great water repellency and breathability.

Upper: Microfiber with CORDURA® ripstop
Lining: 3D breathable lining
Outsole: Oil and slip resistant non-marking TPU outsole from Vibram®
Footbed: Breathable EVA insole with poron pads
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC
Protection: Fiberglass toe cap and soft nail protection



CORDURA

Art: Griffin 2 Low SG73003



Art: Falcon 2 Mid SG73004



GRIFFIN 2 LOW / FALCON 2 MID NEW

S3S

The redefinition of a classic. Griffin 2 Low and Falcon 2 Mid mixes the timeless philosophy of its predecessor with progressive design and modern materials. Like the **Vibram®** TPU outsole and PU midsole that provides grip and energetic rebound, and the upper from **CORDURA®** fabric and lightweight microfiber that gives superb durability and comfort. Cap it off with a roomy fiberglass toe cap, **OrthoLite®** Hybrid insole, and a traditional lacing that keeps the feet locked in throughout the whole day and you can soar like a griffin or falcon at work you 2.

Upper: Microfiber with CORDURA® ripstop
Outsole: Oil and slip resistant non-marking TPU outsole from Vibram®
Midsole: PU
Footbed: OrthoLite® Hybrid Insole
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2022 S3S, SR, FO
Protection: Fiberglass toe cap and soft nail protection



CORDURA

OrthoLite
Hybrid

Art: Atlas SG74003



Art: Apollo SG74002



ATLAS / APOLLO

S3

Atlas and Apollo provides an unique combination of durability, lightweight and exceptional comfort. This high tech shoe comes with an oil and slip resistant **Vibram®** TPU outsole, which offers outstanding grip on ice and snow even in very low temperatures. In addition, premium full-grain impregnated **LWG** leather ensures great water repellency and breathability.

Upper:	Leather certified by LWG
Lining:	3D breathable lining
Outsole:	Oil and slip resistant non-marking TPU outsole from Vibram®
Footbed:	Breathable insole with poron pads
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC
Protection:	Fiberglass toe cap and soft nail protection



Art: Ion Low SG73101



Art: Ion Mid SG73102



ION LOW / ION MID

S3L

Modern safety shoes with built-in comfort in all parts. Upper of **LWG** leather with genuine finish and Polyester for durability. Moisture transporting and recycled lining for foot climate. Cushioning and breathable open cell PU foam insole. Stable PU midsole with integrated nylon shank. Oil and slip and heat resistant rubber outsole designed for great durability and traction. Fiberglass toe cap and soft nail protection. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: LWG leather and polyester
Lining: Recycled polyester
Outsole: Oil and slip resistant rubber
Midsole: PU
Footbed: Open cell PU foam
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2022 S3L, SR, HRO, FO
Protection: Fiberglass toe cap and soft nail protection



Art: Essence Low SG73201



Art: Essence Mid Black SG73202
Art: Essence Mid Brown SG73204



ESSENCE LOW / ESSENCE MID

S3L

Modern safety shoes with built-in comfort in all parts. Upper of **LWG** leather with nubuck finish and **CORDURA®** fabric for durability. Moisture transporting and recycled lining for foot climate. Cushioning and breathable open cell PU foam insole. Stable PU midsole with integrated nylon shank. Oil and slip resistant PU outsole designed for great grip on various surfaces. Completely metal free with fiberglass toe cap and soft nail protection. **ESD** function according to EN IEC 61340-5-1:2016.

- | | |
|-------------------------|---|
| Upper: | LWG leather and CORDURA® Nylon |
| Lining: | Recycled polyester |
| Outsole: | Oil and slip resistant PU |
| Midsole: | PU |
| Footbed: | Open cell PU foam |
| Fit: | Wide |
| Sizes: | 36-48 |
| Safety standard: | EN ISO 20345:2022 S3L, SR, FO |
| Protection: | Fiberglass toe cap and soft nail protection |



CORDURA



Art: SG75002



BRAVO GTX

S3

Bravo GTX is a state-of-the-art safety midcut boot with all the best technologies in a very classic design. Full grain impregnated leather for best in class durability. **Vibram®** rubber outsole with new developed **FLEX-SYSTEM** technology ensures that the shoe will support your step from heel strike to toe off. High injected PU midsole for maximum comfort and rebound. **GORE-TEX** membrane for waterproofness and top of the line breathability.

Upper: Premium full-grain leather and CORDURA®
Membrane: GORE-TEX
Outsole: Oil and slip resistant non-marking outsole from Vibram®
Footbed: EVA insole with dual poron pads
Fit: Wide
Sizes: 36–48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR
Protection: Fiberglass toe cap and soft nail protection



CORDURA



Art: SG75008



BRAVO 2 GTX EG

S7S

Built with **GORE-TEX** innovative EXTRAGUARD material that combines robust protection with lightweight. Due to its low water pick up the boots stays lightweight, even in wet conditions. More over highly durable and scratch resistant to withstand tough environments. The complete boot is designed for sustainable performance with long lasting materials and details, including components with recycled materials; the **Vibram®** ECOSTEP PRO rubber, **OrthoLite®** insole and the soft nail protection. Vibram® rubber outsole with **FLEX-SYSTEM** technology that ensures that the boot will support your step from heel strike to toe off. Together with the PU midsole, Bravo 2 GTX EG provides instant comfort, rebound and long term walking support. Fiberglass toe cap and recycled soft nail protection.

Upper: GORE-TEX EXTRAGUARD microfiber
Lining: GORE-TEX polyester
Membrane: GORE-TEX
Outsole: Vibram® ECOSTEP PRO recycled rubber
Midsole: PU
Footbed: Highly breathable PU foam with recycled materials
Fit: Wide
Sizes: 36–48
Safety standard: EN ISO 20345:2022 S7S, SR, HRO, FO
Protection: Fiberglass toe cap and soft nail protection



OrthoLite
Hybrid™





WINTER BOOTS



Revolution 2 GTX High





REVOLUTIONARY LIGHTWEIGHT SAFETY BOOT
FOR FAST WINTER WORK.

UNSTOPPABLE TRACTION ULTRALIGHT WEATHER-PROOF COMFORT



BOA® Fit System with
MATRYX® wrap for dialed in fit

NANO toe cap

GORE-TEX winter lining
and membrane for warmth
and waterprotection

Full ETPU midsole for
durable cushion and
energy return

OrthoLite® insole
with soft PU foam
and recycled materials

Soft nail protection

REVOLUTION 2 GTX HIGH

S7S

The Revolution 2 GTX High is purpose-built for fast-paced work in unforeseen weather conditions. The innovative lug geometry of the Michelin® winter rubber outsole paired with ETPU midsole which is flexible in all temperatures locks you to the ground and lets you take your work from wet roads to snowy terrain and indoors – without breaking your stride. Ultralight construction, outstanding fit with BOA® Fit System with MATRYX® wrap and next-level waterproof protection, the Revolution 2 GTX High is built to stand up to whatever's coming down.

Upper:	CORDURA® ripstop nylon
Lining:	GORE-TEX wool and polyester
Membrane:	GORE-TEX
Outsole:	Oil and slip resistant Michelin® winter optimized rubber
Midsole:	ETPU
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Normal
Sizes:	36-48
Safety standard:	EN ISO 20345:2022 S7S, SR, HRO, FO, CI
Protection:	NANO toe cap and soft nail protection



EN ISO 20345:2022 S7S, SR, HRO, FO, CI

REVOLUTION 2 GTX HIGH



Art: SG51007



GUARDIAN GTX AG MID

S7S

Midcut safety winter boot with features and technologies for optimal performance in winter conditions. Upper of durable **DYNEEMA®** textile, microfiber and rubber reinforcements. **GORE-TEX AIRFIBER** winter lining and membrane for advanced cold insulation and dry climate in the boot. **BOA® Fit System** for a dialed in fit. **Vibram®** Arctic Grip Pro rubber outsole for superior grip on wet ice. The specially developed high rebound **OrthoLite®** insole is mainly made of recycled materials. Fiberglass toe cap and soft nail protection.

Upper: DYNEEMA® textile and microfiber
Lining: GORE-TEX AIRFIBER
Membrane: GORE-TEX
Outsole: Oil and slip resistant Vibram® Arctic Grip Pro rubber
Midsole: Poured PU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Wide
Sizes: 36–47
Safety standard: EN ISO 20345:2022 S7S, SR, HRO, FO, CI
Protection: Fiberglass toe cap and soft nail protection



Art: SG51008



GUARDIAN GTX AG HIGH

S7S

Highcut safety winter boot with features and technologies for optimal performance in winter conditions. Upper of durable **DYNEEMA®** textile, microfiber and rubber reinforcements. **GORE-TEX AIRFIBER** winter lining and membrane for advanced cold insulation and dry climate in the boot. **OrthoLite®** O-Therm™ insulating and comforting foamboard. **BOA® Fit System** for a dialed in fit. Velcro strap for easy instep. **Vibram®** Arctic Grip Pro rubber outsole for superior grip on wet ice. The specially developed high rebound OrthoLite® insole is mainly made of recycled materials. Fiberglass toe cap and soft nail protection.

Upper: DYNEEMA® textile and microfiber
Lining: GORE-TEX AIRFIBER
Membrane: GORE-TEX
Outsole: Oil and slip resistant Vibram® Arctic Grip Pro rubber
Midsole: Poured PU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Wide
Sizes: 36–47
Safety standard: EN ISO 20345:2022 S7S, SR, HRO, FO, CI
Protection: Fiberglass toe cap and soft nail protection



Art: SG80015



VAPOR 3 GTX HIGH

S7S

Vapor's third generation with several high-performance materials and components, now as a highcut winter boot. The upper is a combination of **LWG** leather and textile. Classic configuration of the **BOA® Fit System** for a micro-adjustable and precision fit. **GORE-TEX** winter lining and membrane for cold insulation and prevents water from getting inside the boot. **ETPU** midsole with energy return and cushioning, which lasts over time and remains soft in cold temperatures. Dual TPU shanks are integrated in the midsole to maintain a market unique stability and torsional rigidity. The newly developed Traction lug rubber outsole from **Vibram®** gives great traction in winter conditions, also in cold temperatures. Insole from **OrthoLite®**, specially designed for the Solid Gear last, has superior rebound properties and is mainly made of recycled materials. Fiberglass toe cap and soft nail protection. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: LWG nubuck leather and textile
Lining: GORE-TEX wool and polyester
Membrane: GORE-TEX
Outsole: Oil and slip resistant Vibram® winter optimized rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2022 S7S, SR, HRO, FO, CI
Protection: Fiberglass toe cap and soft nail protection







Art: SG81001

A RUGGED, LIGHTWEIGHT SAFETY BOOT
MADE FOR COMFORT AND WEATHER PROTECTION
IN COLD CONDITIONS.

LIGHT WEIGHT STRONG GRIP WATERPROOF

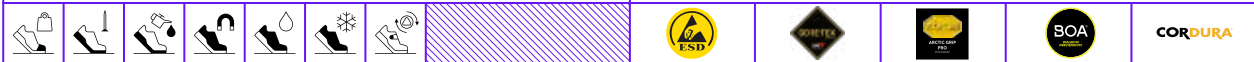


TIGRIS GTX AG HIGH

S3

Tigris GTX AG High offers a unique combination of grip, low weight, excellent cushioning and breathability. This product integrate Arctic Grip Pro function from **Vibram®** with **GORE-TEX** waterproof insulation. Highest level in all details ensures best in class performance. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	Top grain nubuck leather and CORDURA® textile
Membrane:	GORE-TEX
Lining:	GORE-TEX Partelana wool insulation
Outsole:	Vibram® Arctic Grip Pro rubber
Midsole 1:	EVA
Midsole 2:	MTPU insert
Footbed:	PU foam
Function:	BOA® Fit System
Fit:	Wide
Size:	36–48
Safety standard:	EN ISO 20345:2011 S3, SRC, WR, CI
Protection:	Fiberglass toe cap and soft nail protection



EN ISO 20345:2011 S3, SRC, WR, CI

TIGRIS GTX AG HIGH

Hardwearing yet lightweight upper in **CORDURA®** provides long-lasting protection and top-class breathability.



The **BOA® Fit System** delivers micro-adjustable, precision fit engineered to perform in the toughest conditions.



Fully waterproof **GORE-TEX** keeps your feet dry from the outside as well as from the inside—so you can ignore the wet and focus on the work ahead.



Vibram® Arctic Grip Pro outsole locks you to the ground, whether it's wet ice or snowy terrain.



Art: SG61004



SHORE

S3

Solid Gear Shore, the perfect combination between breathability and cushioning. This is the result from a microfiber upper with TPU reinforcement and high cushioning PU midsole. The pouring polyurethane technology in midsoles, together with a thin rubber outsole, gives a very lightweight and good cushion and increases the comfort. The boot is equipped with technical polyester fleece lining as well as **BOA® Fit System** for a fast, effortless precision fit. Non-metallic toe cap and penetration board. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: Microfiber with TPU reinforcements
Lining: Technical polyester fleece
Outsole: Anti-slip and oil resistant rubber
Midsole: Poured PU
Footbed: Highly breathable PU foam with moisture wicking top cloth
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, CI
Protection: Fiberglass toe cap and soft nail protection



Art: SG73103



ION HIGH

S3L

Ion High is a fully charged safety boot for work in cold climates. Open-cell PU foam insole and PU midsole give stability and comfort while the oil- and slip-resistant outsole provides great grip. LWG-certified leather upper with a recycled moisture-transporting lining and synthetic fur makes for extra warmth and durability in cold weather. **YKK™** zipper makes for ease of stepping in and out. Fiberglass toe cap, soft nail protection, and **ESD** function according to EN IEC 61340-5-1:2016.

Upper: Polyester and LWG genuine leather with oiled finish
Lining: Synthetic fur and recycled polyester
Outsole: Oil, heat and slip-resistant rubber
Midsole: PU
Footbed: Open-cell PU foam
Function: YKK™ zipper
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2022 S3L, SR, HRO, FO, CI
Protection: Fiberglass toe cap and soft nail protection



YKK™

Art: SG75001



DELTA GTX

S3

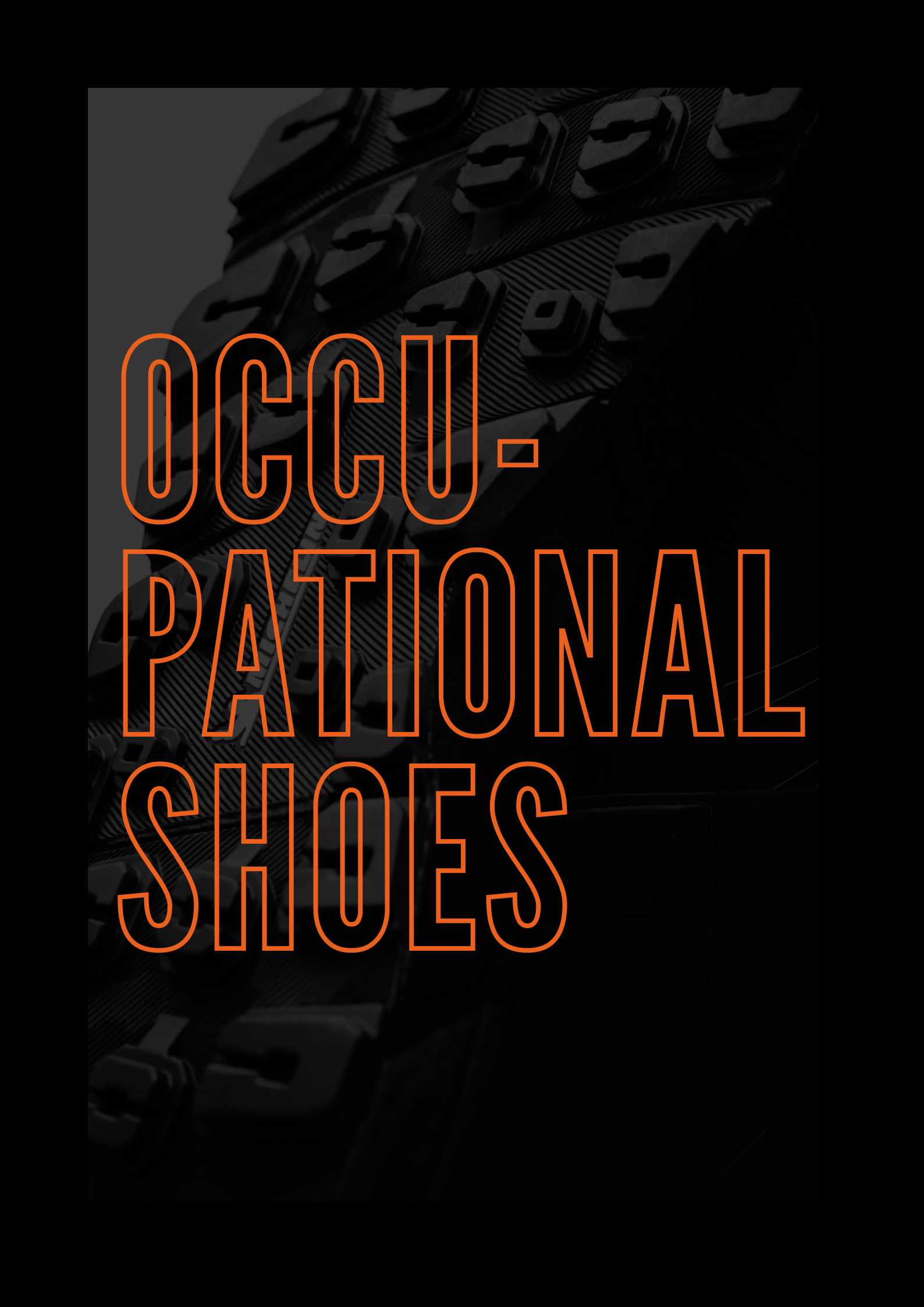
Delta GTX is a state-of-the-art safety highcut boot with all the best technologies in a very classic design. Full grain impregnated leather for best in class durability. **Vibram®** rubber outsole with new developed **FLEX-SYSTEM** technology ensures that the shoe will support your step from heel strike to toe off. High injected PU midsole for maximum comfort and rebound. **GORE-TEX** membrane with winter lining in wool for waterproofness and top of the line breathability.

Upper: Premium full-grain leather and CORDURA®
Membrane: GORE-TEX
Lining: Synthetic wool from GORE-TEX
Outsole: Oil and slip resistant non-marking outsole from Vibram®
Footbed: EVA insole with dual poron pads
Function: Side zipper for easy in/out function
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR, CI
Protection: Fiberglass toe cap and soft nail protection



CORDURA



The background is a dark, high-contrast image of a mechanical keyboard. The keys are visible, with some showing signs of wear and lighting that creates a sense of depth and texture. The overall tone is dark and industrial.

OCCU- PATIONAL SHOES



Art: SG10226



DYNAMO GTX

O2

Dynamo GTX is a unique combination of a shoe designed for trail as well as running. The complete **ETPU** midsole provides optimal comfort and rebound. The stability comes from the character of a trail shoe, with a special board construction for control of the flexing. The rubber outsole is developed to offer superior grip, and despite the lightweight of the outsole, it also contributes to the stability. Sock construction together with ripstop upper combined with **BOA® Fit System** and **GORE-TEX** Stretch Technology gives a great feeling while maintaining excellent breathability and keeps the foot dry. Dynamo GTX uses the specially developed high rebound **OrthoLite®** insole mainly made of recycled materials. Stabilizing heel counter made with collected ocean waste such as fish nets. Antistatic, oil resistance and anti-slip are all features of the rubber outsole that enables the Dynamo GTX to be certified according to EN-20347:2012. **ESD** function according to EN IEC 61340-5-1:2016.

Upper:	Ripstop
Lining:	Stretch
Membrane:	GORE-TEX
Outsole:	Oil and slip resistant rubber
Midsole:	ETPU
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Normal
Sizes:	35-48
Safety standard:	EN ISO 20347:2012 O2, SRC, WR, FO





Art: SG10225



DYNAMO

01

Dynamo is a unique combination of a shoe designed for trail as well as running. The complete **ETPU** midsole provides optimal comfort and rebound. The stability comes from the character of a trail shoe, with a special board construction for control of the flexing. The rubber outsole is developed to offer superior grip, and despite the lightweight of the outsole, it also contributes to the stability. Ripstop upper combined with the **BOA® Fit System** gives a great fit and feeling. Dynamo uses the specially developed high rebound **OrthoLite®** insole mainly made of recycled materials. Antistatic, oil resistance and anti-slip are all features of the rubber outsole that enables the Dynamo to be certified according to EN-20347:2012. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: Ripstop
Lining: Mesh
Outsole: Oil and slip resistant rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Normal
Sizes: 35–48
Safety standard: EN ISO 20347:2012 O1, SRC, FO



Art: SG16001



BOUND LOW

01

Bound are revolutionary occupational shoes designed to let workers be agile, comfortable, and perform at their peak for a long time to come. They feature a lightweight and breathable 3D mesh upper together with a **BOA® Fit system** for a dialed-in fit. The recycled **OrthoLite®** PU insole provides extra rebound in every step, while the cushy **ETPU** midsole reduces pressure on the foot and works together with the lightweight **Michelin®** outsole to deliver maximum grip. In short, Bound gives workers that extra bit of performance – day in, and day out. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: 3D mesh textile
Lining: 100% recycled mesh
Outsole: Oil and slip resistant Michelin® rubber outsole
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Normal
Sizes: 36–48
Safety standard: EN ISO 20347:2022 O1, SR, HRO, FO









Art: SG16010

REVOLUTIONARY OCCUPATIONAL SHOE FOR
AGILITY AND LONG-TERM PERFORMANCE.

SUSTAINABLE PERFORMANCE UNPARALLELED GRIP RESPONSIVE COMFORT



BOUND MONO LOW ^{NEW}

O2

Bound for long-term performance. Equipped with an ultra-grippy **Michelin®** rubber outsole, cushy **ETPU** midsole, and comfy **OrthoLite®** Hybrid insole this shoe will keep you on your feet for a long time to come. A **CORDURA re/cor™** ripstop upper, recycled heel counter, and a **BOA® Fit System** ensure the shoes fit and protect your feet while the clean monochrome colorway caps it off in style. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: CORDURA re/cor™ ripstop nylon
Outsole: Oil and slip resistant Michelin® rubber outsole
Midsole: ETPU
Footbed: OrthoLite® Hybrid Insole
Function: BOA® Fit System
Fit: Normal
Sizes: 35-48
Safety standard: EN ISO 20347:2022 O2, SR, HRO, FO



EN ISO 20347:2022 O2, SR, HRO, FO

BOUND MONO LOW





Art: SG16004



BOUND GTX LOW

O6

The Bound GTX Low is a revolutionary agile occupational shoe for max outdoor performance. The **ETPU** midsole and a partly recycled **OrthoLite®** insole provide superior cushioning and rebound while maximizing ground contact for the ultra-grippy **Michelin®** outsole. The durable **CORDURA®** upper with **GORE-TEX** membrane keeps the feet dry, ventilated, and protected while the **BOA® Fit System** ensures a dialed-in fit. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: CORDURA® nylon
Lining: GORE-TEX polyamide and polyester
Membrane: GORE-TEX
Outsole: Oil and slip resistant Michelin® rubber outsole
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Normal
Sizes: 36-48
Safety standard: EN ISO 20347:2022 O6, SR, HRO, FO



Art: SG16006



BOUND GTX HIGH

O6

The Bound GTX High is a revolutionary agile occupational boot for max outdoor performance. The **ETPU** midsole and a partly recycled **OrthoLite®** insole provide superior cushioning and rebound while maximizing ground contact for the ultra-grippy **Michelin®** outsole. The durable **CORDURA®** upper with **GORE-TEX** membrane and winter lining keeps the feet warm, dry, and ventilated all day while the **BOA® Fit System** ensures a dialed-in fit.

Upper: CORDURA® ripstop nylon
Lining: GORE-TEX, wool and polyester
Membrane: GORE-TEX
Outsole: Oil and slip resistant Michelin® winter optimized rubber outsole
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Normal
Sizes: 36-48
Safety standard: EN ISO 20347:2022 O6, SR, HRO, FO, CI



Bound GTX High



Art: SG16007



BOUND TACTICAL GTX LOW

06

The Bound Tactical GTX Low is a stealth occupational shoe for max outdoor performance. The **ETPU** midsole and a partly recycled **OrthoLite®** insole provide superior cushioning and rebound while maximizing ground contact for the ultra-grippy **Michelin®** outsole. A **GORE-TEX** lined blacked-out **CORDURA®** upper keeps the feet dry, ventilated, and protected while the **BOA® Fit System** ensures a dialed-in fit. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: CORDURA® nylon
Lining: GORE-TEX, polyamide and polyester
Membrane: GORE-TEX
Outsole: Oil and slip resistant Michelin® rubber outsole
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Normal
Sizes: 36–48
Safety standard: EN ISO 20347:2022 O6, SR, HRO, FO



Art: SG16009



BOUND TACTICAL GTX HIGH

06

The Bound Tactical GTX High is a stealth and revolutionary agile occupational boot for max outdoor performance. The **ETPU** midsole and a partly recycled **OrthoLite®** insole provide superior cushioning and rebound while maximizing ground contact for the ultra-grippy **Michelin®** outsole. The blacked-out and extremely durable **DYNEEMA®** upper with a **GORE-TEX** membrane keeps the feet dry and ventilated while the **BOA® Fit System** ensures a dialed-in fit. **ESD** function according to EN IEC 61340-5-1:2016.

Upper: DYNEEMA®
Lining: GORE-TEX, polyamide and polyester
Membrane: GORE-TEX
Outsole: Oil and slip resistant Michelin® rubber outsole
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Normal
Sizes: 36–48
Safety standard: EN ISO 20347:2022 O6, SR, HRO, FO, CI





ACCESS- ORIES



Art: SG30002



Heavy Thermo Winter is a warm winter sock in Merino Wool. Merino Wool is a natural moisture carrier, which keeps you dry and comfortably warm in any weather. Solid Gear Heavy Thermo Winter is reinforced in the heel and toe to increase wear resistance. Merino Wool allows the sock to dry quickly, eliminates odor and itch.

Material: 54% Merino wool
44% Polyamid Nylon
2% Elastane

Sizes: 35–38, 39–42, 43–46, 47–49

HEAVY THERMO WINTER

Art: SG30004



Active sock 3-pack is a sock with extra cushioning in heel and toe. The sock is knitted in the highest quality and has an ergonomic fit with moisture and odor repelling material. Add to that, the sock is very soft and flexible, which helps prevent blisters, sores and calluses.

Material: 46% Cotton
38% Nylon
14% Polypropylene
2% Elastane

Sizes: 35–38, 39–42, 43–46, 47–49

ACTIVE SOCK 3-PACK

Art: SG30005



Performance Winter 2-pack is a soft and warm sock for really cold winter days. It is made of Merino Wool and provided with a thicker bottom, which gives great insulation and comfort. The sock is also reinforced in the shaft for extra protection when wearing high winter boots.

Material: 33% Merino wool
33% Acrylic
34% Polyamide

Sizes: 35–38, 39–42, 43–46, 47–49

PERFORMANCE WINTER 2-PACK

Art: SG30007



Ultra Thin Wool is a sock that is designed to provide maximum breathability. Supporting the Achilles tendon and ventilation zones on upper foot makes them really comfortable. The seamless toe reduces the risk of chafing and the thin cushion underneath provides comfortable cushioning.

Material: 51% Nylon
47% Merino wool
2% Elastane

Sizes: 35–38, 39–42, 43–46, 47–49

ULTRA THIN WOOL SOCK

Art: SG30008



Extreme Performance Summer is according to us the ultimate summer sock. We have combined the best materials with the latest and most advanced technology in sock manufacturing. Adapted from the right and left foot for a perfect fit. The sock has a seamless toe for optimal fit and breathable zones. This is a sock that needs to be experienced.

Material: 48% Coolmax
38% Nylon
10% Nanoglide
2% Copper
2% Elastane

Sizes: 35–38, 39–42, 43–46, 47–49

EXTREME PERFORMANCE SUMMER

Art: SG30016



Low and sporty. This thin and lightweight sock is made with the recycled and bio-based Phoenix polyamide yarn. Maximized ventilation as well as reinforced in toe and heel area. Looks and feels great together with knitted low shoes from Solid Gear. 2-pack.

Material: 54% Polyamide
43% Recycled polyamide
3% Elastane

Sizes: 35–38, 39–42, 43–46, 47–49

LIGHT PERFORMANCE SOCK LOW 2-PACK

Art: SG20050



The Solid Gear branded **SmellWell** freshener inserts have a natural 3-in-1 solution that effectively absorbs moisture, removes odors, and leaves a long-lasting fresh scent. Just throw them in your shoes and experience a real difference!

One box includes two freshener inserts.

smellwell

SMELLWELL ACTIVE AIWA ^{NEW}

Art: SG10101



Soft and comfortable slide.

Sole: EVA
Function: Adjustable velcro
Sizes: 36–47

SLIDE MOON

Art: OrthoLite Hybrid Insole **SG21002**
Art: OrthoLite Hybrid Insole Wide **SG21009**



Solid Gear and **OrthoLite® Hybrid™** comes with an unprecedented share of eco-content in an insole. The pending patent formulation uniquely blends recycled rubber and production waste foam, which gives a total of 40% eco-content for uncompromised performance with less impact on the planet. This insole comes as standard in selected Solid Gear styles, depending on last widths. After continues use for six months, we recommend that you switch the original insole to a new fresh one certified with Solid Gear. Also suitable for shoes with **ESD** function.



OrthoLite
Hybrid™

ORTHOLITE HYBRID INSOLE / WIDE

Art: OPF Footbed Low SG21003			
Art: OPF Footbed Mid SG21004			By wearing safety shoes from Solid Gear, our promise to you reaches far beyond just protecting your foot, but to keep you out of harm's way with special features and technologies in our products. Stability and support are features that will prevent from long term injuries in the foot, knee and back. The Orthopedic PreFabricated Footbed from Solid Gear comes in different arch heights and provides exceptional breathability and comfort. The unique technology from Customized, using bio-based Pebax® Rnew® materials, provides high energy return at every step, keeping you less tired. Recycled PU foam and ESD properties. Certified with shoes and boots from Solid Gear.
Art: OPF Footbed High SG21005			
			

OPF FOOTBED LOW / MID / HIGH

Art: OPF Footbed Winter Low SG21006			
Art: OPF Footbed Winter Mid SG21007			By wearing safety shoes from Solid Gear, our promise to you reaches far beyond just protecting your foot, but to keep you out of harm's way with special features and technologies in our products. Stability and support are features that will prevent from long term injuries in the foot, knee and back. The Orthopedic PreFabricated Footbed from Solid Gear comes in different arch heights and provides exceptional breathability and comfort. The unique technology from Customized, using bio-based Pebax® Rnew® materials, provides high energy return at every step, keeping you less tired. Recycled PU foam and ESD properties. Winter insulation made of Merino wool and polyester. Certified with shoes and boots from Solid Gear.
Art: OPF Footbed Winter High SG21008			
			
OPF FOOTBED WINTER LOW / MID / HIGH			

TECHNOLOGIES

We know we talk about it a lot, but it's for good reason. We only collaborate with top-of-the-line technology brands. Brands that, like us, push the limits, innovate, and think outside the box. So just like your running shoes feature bouncy midsoles for that extra bit of energy in your step, and your hiking boots have a waterproof membrane to keep your feet dry – so do our safety footwear. All for that extra bit of performance at work.

BOA® FIT SYSTEM

With micro-adjustable dial and a super-strong lightweight lace the BOA® Fit System delivers micro-adjustable precision fit, engineered to perform in the toughest conditions.



ETPU

Soft and durable ETPU foam made from expanded TPU deliver long-lasting comfort, energy-return and bouncy cushion.



BLOOM

Algae-based pellets that are used to make a more sustainable EVA foam for applications that require high rebound rates – such as cushy soles for the footwear industry. Made by Algix.

CORDURA®

CORDURA® is a highly durable and hard-wearing fabric with an effective feature allowing feet to breathe.

LWG

Leather Working Group is an international, not-for-profit membership organisation and responsible for the world's largest leather sustainability program. LWG aims to improve the environmental impact of the leather industry by assessing and certifying leather manufacturers.

GORE-TEX

The GORE-TEX membrane is comprised of billions upon billions of small holes that are 20,000 times smaller than a water droplet, but 700 times larger than a water molecule. This lets water vapor escape but keeps water droplets out – making it fully windproof, waterproof, and at the same time breathable.

YKK™

Industry-leading zippers with the highest quality. Founded in Japan in 1934, YKK™ is the world's leading manufacturer of zippers with facilities in over 70 countries. YKK™ zippers can be found in everything from clothing and sports equipment to bags and personal protection equipment like safety footwear.

ORTHOLITE® HYBRID™

OrthoLite® foam insoles are lightweight and breathable and feature built-in moisture management and are made from recycled materials.

MATRYX®

Exceptionally breathable and strong upper material weaved from aramid fibers and individually coated polyamide yarns. Provides long-lasting protection, flexible support, and abrasion resistance.



STARKNIT

Solid Gear StarKnit is an upper constructed as one solid piece. Polyester yarn is knitted together in a precise and detailed process that provides a feather light, glove like fit without any seams. Because of its ability to vary in thickness across the upper, the StarKnit is called a smart construction. The knit is adjusted depending on what function it needs to fill, being thicker in areas where you need more protection and lighter where you need higher breathability and flexibility.

NANOTOE

NANO Carbon composite material is 40% stronger than regular fiberglass. Thinner wall design provides more room for better comfort. Meet all international standards, including ASTM, CSA, EN 125685. It's the first pair of safety toe cap made of NANO carbon technology in the world. Bring your shoes excellent comfort, light weight, and strong protection, with the most innovative technology.

FIBERGLASS TOE CAP

Our fiberglass toe cap is lighter and safer than traditional toe caps. In addition, it features a multilayer technology which creates a roomier toe box and a sporty appearance. Fiberglass is a non-conductive and metal free material. CE Fiberglass toe cap is certified to withstand the EU standard safety regulation.

MICHELIN®

Snowstorms, wet streets, icy concrete – wherever work takes you, Michelin® outsole is both super grippy and extra durable. Inspired by MTB tires, the innovative lug designs grab the ground and multidirectional patterns help shed water and snow for secure contact with the ground.



VIBRAM®

Vibram® is an extra durable and rugged sole designed to provide an extremely strong grip on uneven surfaces. Vibram® outsoles comes in both rubber and TPU where the rubber outsole is heat-resistant and can withstand temperatures of up to 300°C.



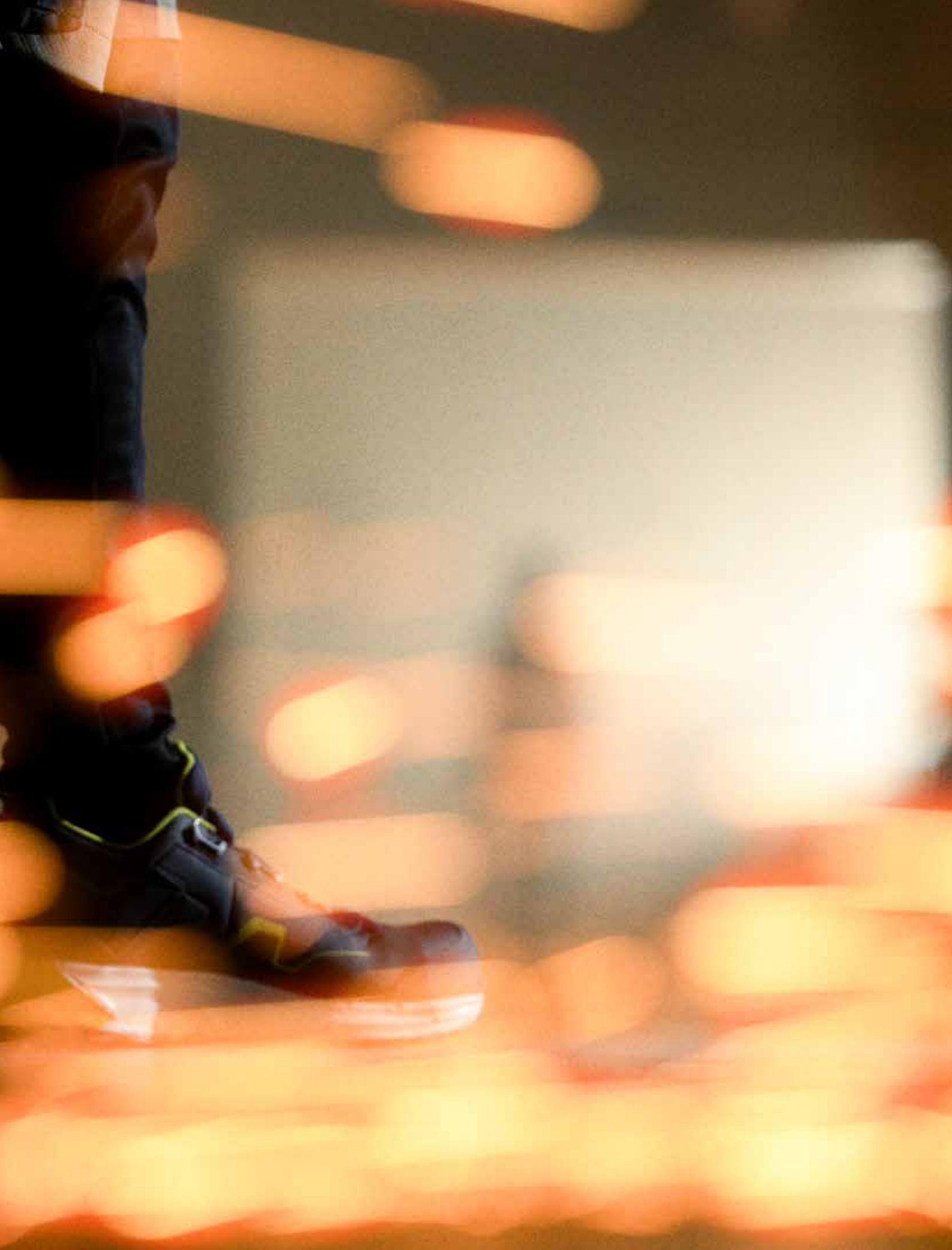
FLEX-SYSTEM

FLEX-SYSTEM is designed to work with the biomechanical functions in our foot. The System is supporting our natural movement, providing stability and support and it distributes pressure to the ergonomic zones and help the foot flex efficiently.

ESD

ESD protection ensures that static electricity is discharged. The shoes have a resistance ranging between 0,1 Mohm and 100 MOhm according to BS ISO IEC 61340-4-3:2018.





INDEX

Product name	Article number	Safety class	Toe cap	Nail protection	Oil resistant outsole	Metal free	Metal free protection but metal in upper	Heat resistant	Waterproof membrane	Water resistant upper	Ventilated upper	Winter lining	Dial closing	Speed lacing	Zipper	Page
																
Adapt Low	SG80201	S3L	•	•	•	•		•		•						40
Adapt Mid Black	SG80202	S3L	•	•	•	•		•		•						40
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Haze 2 Fly Low ^{NEW}	SG80126	S1PS	•	•	•		•	•			•		•			36

Product name	Article number	Safety class	Toe cap	Nail protection	Oil resistant outsole	Metal free	Metal free protection but metal in upper	Heat resistant	Waterproof membrane	Water resistant upper	Ventilated upper	Winter lining	Dial closing	Speed lacing	Zipper	Page
																
Haze 2 Low ^{NEW}	SG80125	S3S	•	•	•		•	•	•			•				32
Hydra GTX	SG80006	S3	•	•	•		•	•	•			•				60
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INDEX

Product name	Article number	Safety class	Toe cap	Nail protection	Oil resistant outsole	Metal free	Metal free protection but metal in upper	Heat resistant	Waterproof membrane	Water resistant upper	Ventilated upper	Winter lining	Dial closing	Speed lacing	Zipper	Page
																
Vapor 3 Low	SG80013	S3S	•	•	•		•	•		•			•			56
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SAFETY CLASSES

S1
S1P
S1PS
S3
S3S
S3L
S7S

Our safety shoes are certified according to the European standard EN ISO 20345:2011 or EN ISO 20345:2022.

O1
O2
O6

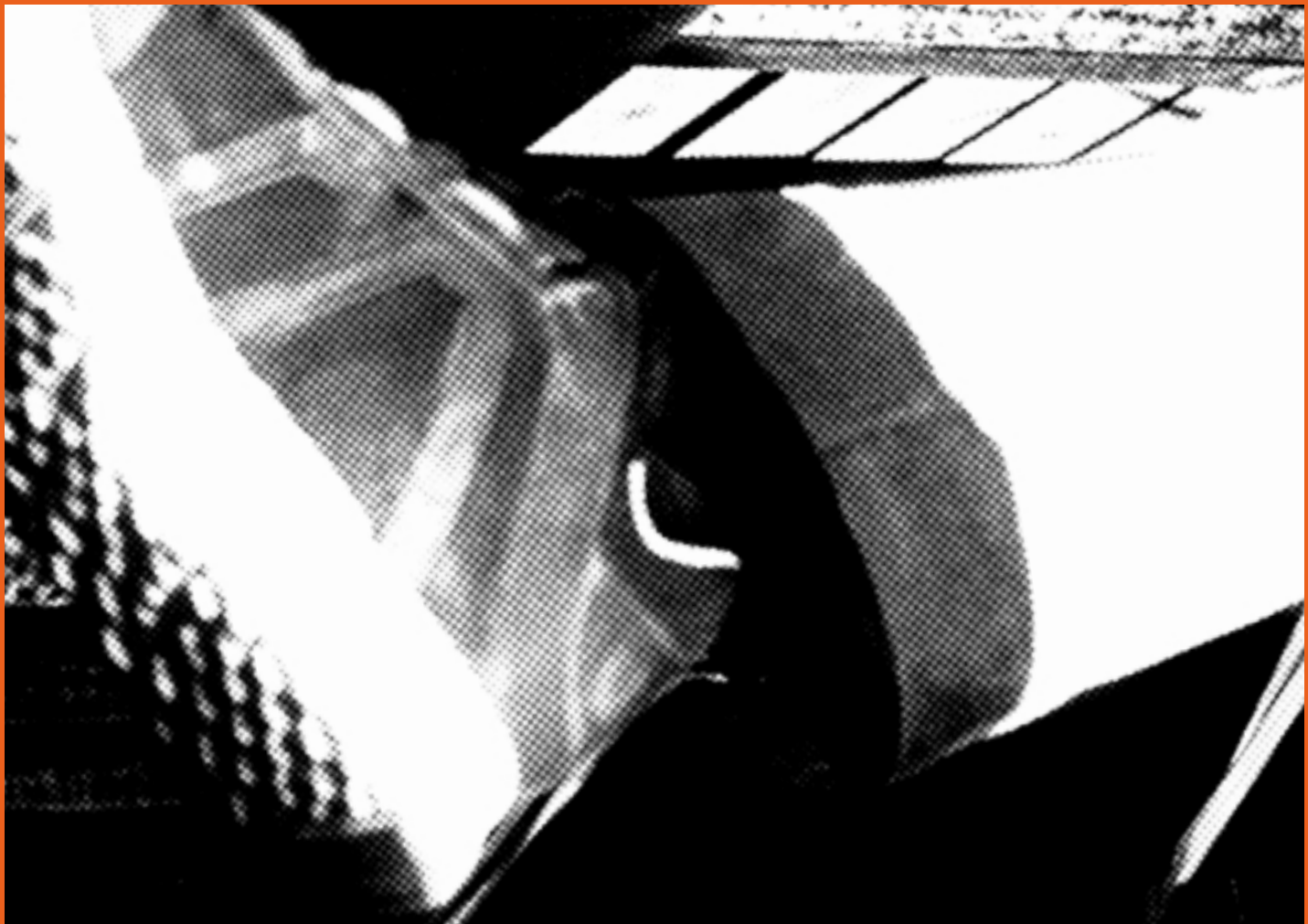
Our occupational shoes are certified according to the European standard EN ISO 20347:2012 or EN ISO 20347:2022.



To learn more about our safety classes and safety standards, [scan the QR code](#).







ATHLETE WORKER

